

## BEFORE STARTING

1. Study this instruction before use.
2. This torque wrench is calibrated and tested before leaving the factory, it is certified to meet the current standard specification and has an accuracy of $\pm 4 \%$.
3. THIS TOOL IS A PRECISION MEASUREMENT AND DESIGNED FOR MANUAL TIGHTENING FASTERNERS ONLY. DO NOT USE IT AS A NUT BREAKER OR FOR ANY OTHER PURPOSE.
4. Do not over torquing the fastener, or it will cause tool's damage and serious injury.
5. Do not use this tool near rotating machinery.
6. Disassemble this tool or make any adjustments will result in the loss of accuracy and invalidating the warranty.
7. Do not continuously apply force after hearing the clicking sound or feel shock.
8. Do not use any kind of extension on the handle of the tool. This will not only damage the tool, also affect the accuracy.
9. Use special care at minimum torque setting.
10. Please wear gloves and goggles when working.


## HOW TO USE

Insert interchangeable open ended head securely to the Torque Wrench.


The wrench and nut should be placed parallel to each other.

Do not continuously apply force after hearing the clicking sound or feel shock.

CONTENTS


Adjastable open ended head
 plastic box.

Manual

1. Pull down the unlock the handle to unlock.
2. Turn the adjustable handle Clockwise or Anti-clock wise (Right or left) to set the desired torque.
3. Push up the handle to lock and set.

For example : To set torque to 55 Nm .
Pull down the handle, rotate the required value $55 \mathrm{Nm} /$ RED (See A) to align the vertical Red line of the handle (See B), that is, the torque value. With 26 mm open head (Red), it is installed and ready for use (See C).


MAINTENCE AND STORAGE

1. Please return torque value to just below lowest reading ( 18 Nm yellow line) when not in use. (See D)
2. If this tool has not been used for a period of time, it shall be preloaded several times at its maximum torque setting. This will allow internal lubricant to recoat.
3. Clean this tool by wiping with a clean cloth after operation and storage in a dry environment. Do not dip any type of liquid in this tool. This may damage the internal of this tool.
4. This tool should be recalibrated a period of 1 yeaes, or 5,000 cycles, whichever occurs first. To contact with local vendor or an authorized repair center for supporting.

TORQUE CONVERSION FACTORS

| Units to be converted | Corresponding unit |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $=m N \cdot m$ | =cN.m | = $\mathrm{N} \cdot \mathrm{m}$ | =0zf.in | =lbf-in | $=\mathrm{lbf}$ fft | =gf.cm | $\begin{aligned} & =\mathrm{kgf} \cdot \mathrm{~cm} \\ & (\mathrm{kp} \cdot \mathrm{~cm}) \end{aligned}$ | =kgf•m (kp-m) |
| $1 \mathrm{mN} \cdot \mathrm{m}$ | 1 | 0.1 | 0.001 | 0.142 | 0.009 | 0.0007 | 10.2 | 0.01 | 0.0001 |
| $1 \mathrm{cN} \cdot \mathrm{m}$ | 10 | 1 | 0.01 | 1.416 | 0.088 | 0.007 | 102 | 0.102 | 0.001 |
| $1 \mathrm{~N} \cdot \mathrm{~m}$ | 1000 | 100 | 1 | 141.6 | 8.851 | 0.738 | 10197 | 10.2 | 0.102 |
| 1 ozf.in | 7.062 | 0.706 | 0.007 | 1 | 0.0625 | 0.005 | 72 | 0.072 | 0.0007 |
| 1 lbf -in | 113 | 11.3 | 0.113 | 16 | 1 | 0.083 | 1152.1 | 1.152 | 0.0115 |
| $1 \mathrm{lbf} \cdot \mathrm{ft}$ | 1356 | 135.6 | 1.356 | 192 | 12 | 1 | 13826 | 13.83 | 0.138 |
| $1 \mathrm{gf} \cdot \mathrm{cm}$ | 0.098 | 0.01 | 0.0001 | 0.014 | 0.0009 | 0.00007 | 1 | 0.001 | 0.00001 |
| $1 \mathrm{kgf} \cdot \mathrm{cm}(\mathrm{kp} \cdot \mathrm{cm})$ | 98.07 | 9.807 | 0.098 | 13.89 | 0.868 | 0.072 | 1000 | 1 | 0.01 |
| $1 \mathrm{kgf} \cdot \mathrm{m}(\mathrm{kp} \cdot \mathrm{m})$ | 9807 | 980.7 | 9.807 | 1389 | 86.8 | 7.233 | 100000 | 100 | 1 |



Conversion-formula :
Units to be converted $\times$ Factor $=$ Corresponding unit Example: Convert $5 \mathrm{lbf} \cdot \mathrm{ft}$ into $\mathrm{cN} \cdot \mathrm{m}$
Solution : $5 \times 135.6=678 \mathrm{cN} \cdot \mathrm{m}$

## SPECIFICATION



